

FIG. 1

| | Product weight (gms.) | Number Required | Total weight (kgs.) | Number of full batches (80kg) | Left over (kgs.) |
|-------------------|-----------------------|-----------------|---------------------|-------------------------------|------------------|
| White Hi Top | 550 | 800 | 440 | 5 | 40 |
| White Dinner Roll | 50 | 960 | 48 | 0 | 48 |
| White Lunch Roll | 80 | 800 | 64 | 0 | 64 |
| White Half Loaf | 400 | 200 | 80 | 1 | 0 |
| Wholemeal Loaf | 800 | 160 | 384 | 4 | 64 |
| Wholemeal Roll | 100 | 640 | 64 | 0 | 64 |
| Wholemeal Hi Top | 550 | 800 | 440 | 5 | 40 |

FIG. 2

| | Product weight (gms.) | Number Required | Total weight (kgs.) | Number of full batches (80kg) | Left over (kgs.) |
|-------------------|-----------------------|-----------------|---------------------|-------------------------------|------------------|
| White Hi Top | 550 | 800 | 440 | 5 | 40 |
| White Dinner Roll | 50 | 1120 | 56 | 0 | 56 |
| White Lunch Roll | 80 | 800 | 64 | 0 | 64 |
| White Half Loaf | 400 | 200 | 80 | 1 | 0 |
| Wholemeal Loaf | 800 | 600 | 384 | 4 | 64 |
| Wholemeal Roll | 100 | 560 | 56 | 0 | 56 |
| Wholemeal Hi Top | 550 | 800 | 440 | 5 | 40 |

FIG. 3

White Dough Production Schedule

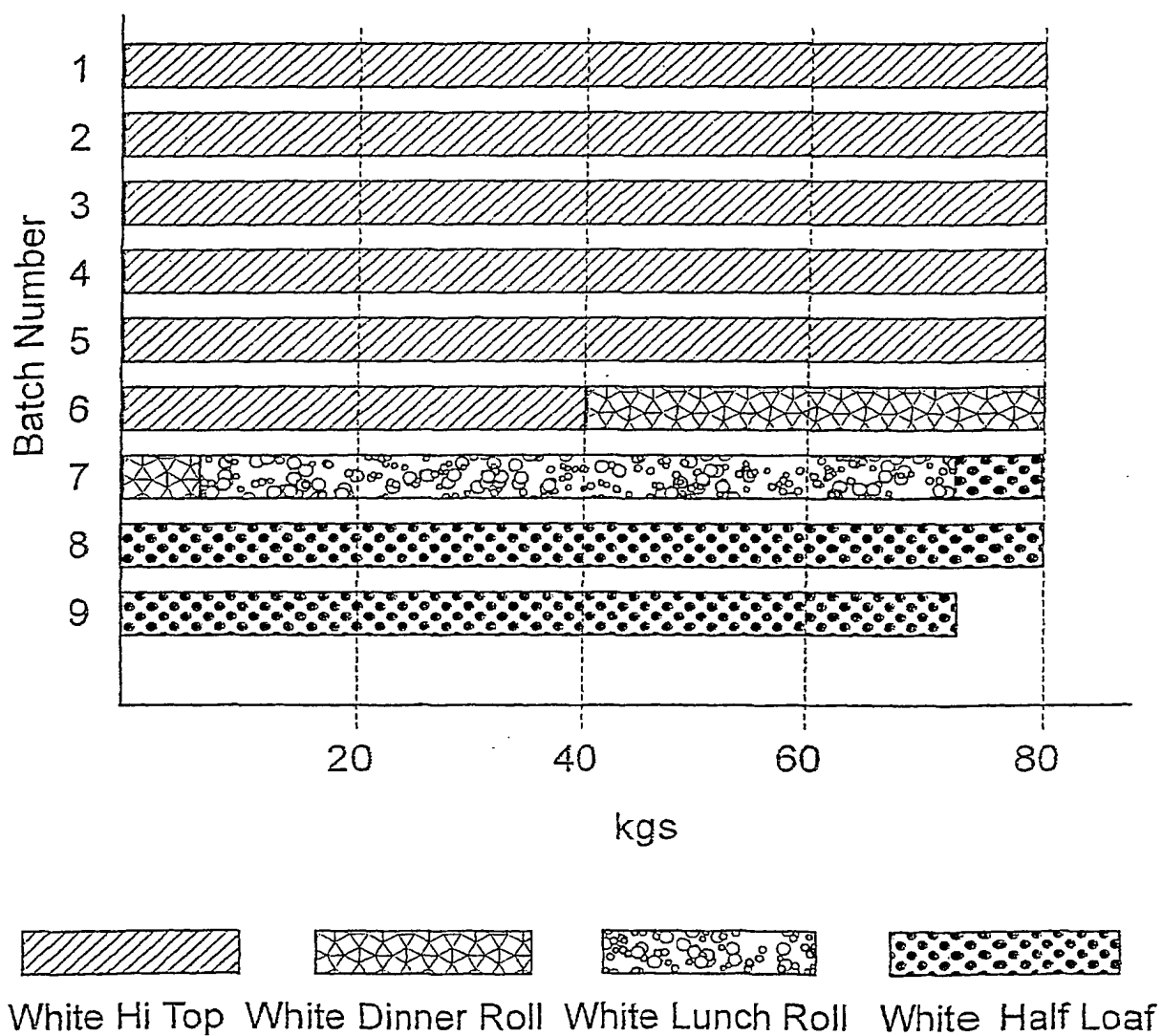


FIG. 4

White Dough Production Schedule

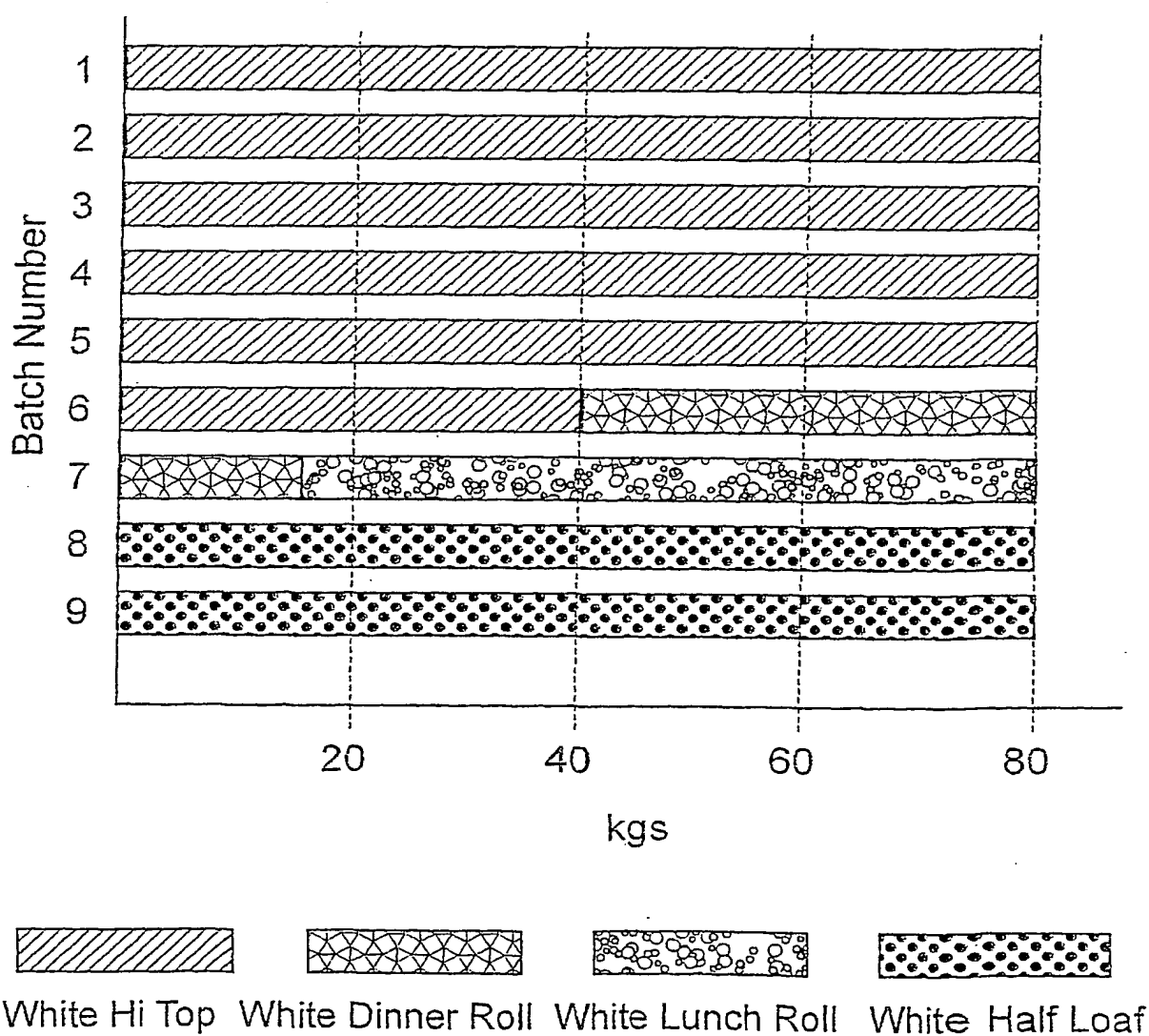


FIG. 5

White Dough Production Schedule

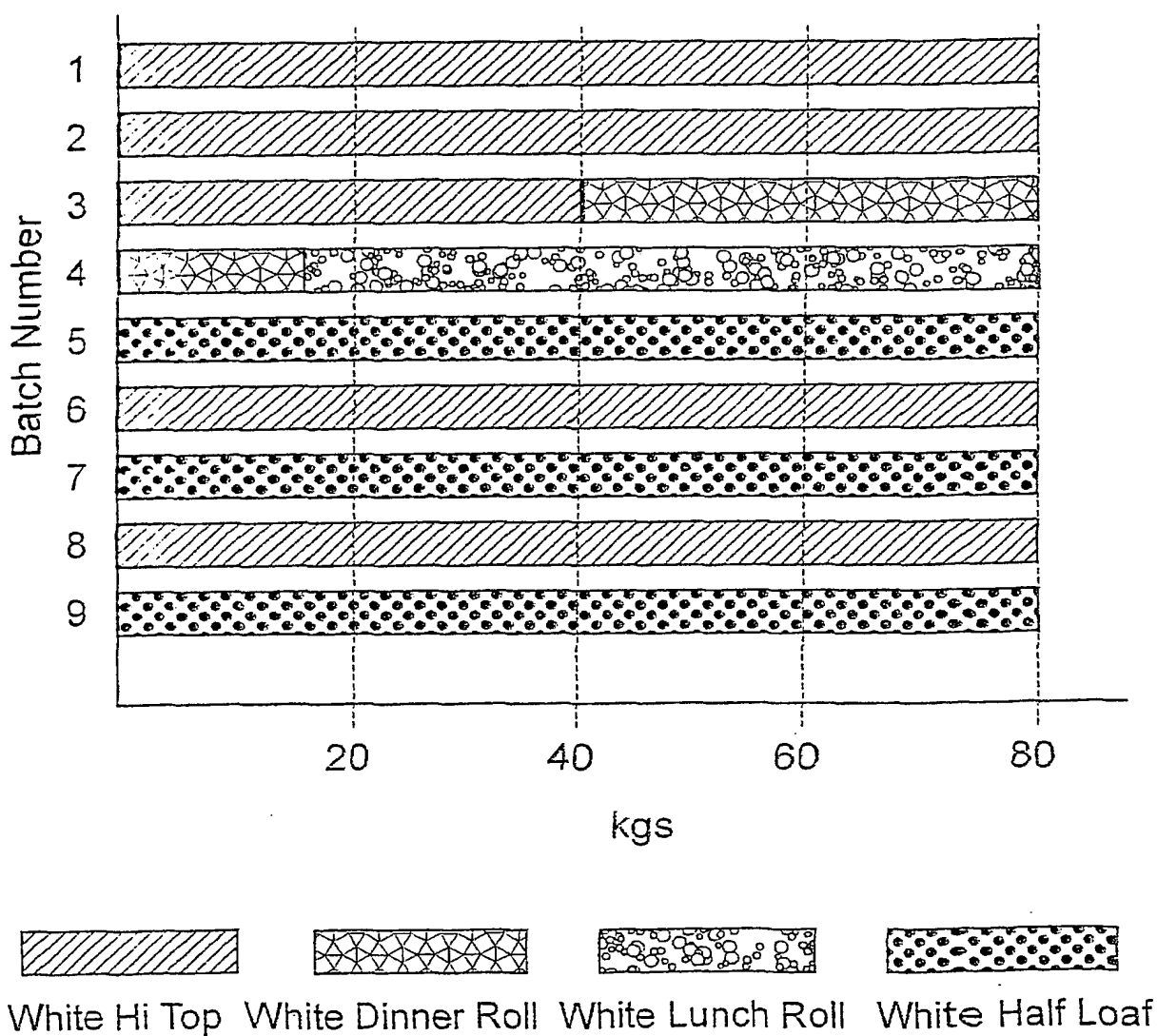
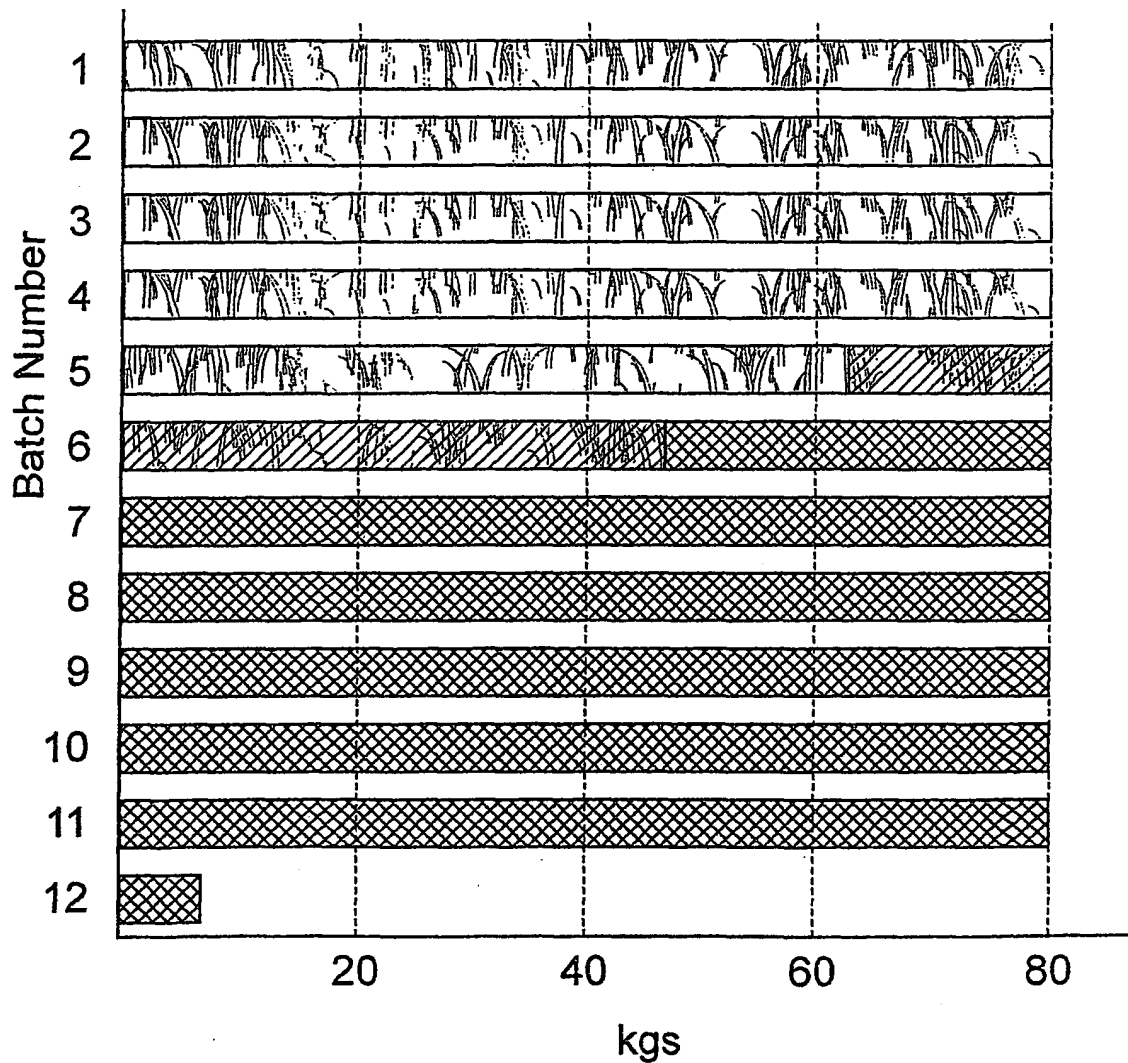


FIG. 6

Wholemeal Dough Production Schedule



Wholemeal Loaf



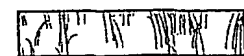
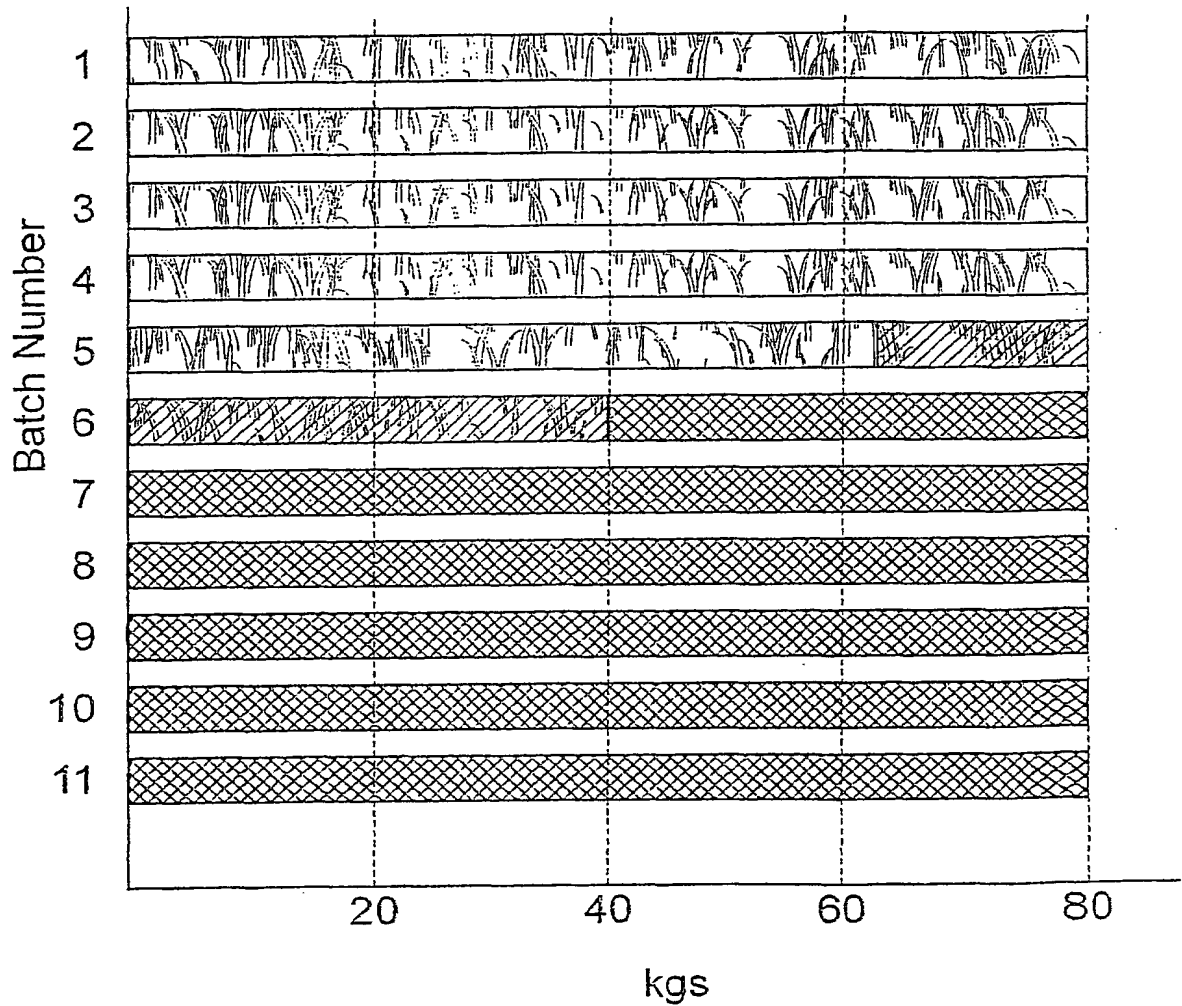
Wholemeal Roll



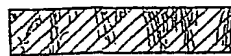
Wholemeal Hi Top

FIG. 7

Wholemeal Dough Production Schedule



Wholemeal Loaf



Wholemeal Roll



Wholemeal Hi Top

FIG. 8